# <div class="inline-tabular"><table id="tabular" data-type="subtable">
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</tr>
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</table>
<table-markdown style="display: none">| $T$ | 1 |
| :---: | :---: |
| $K$ | $N$ |</table-markdown></div> CAD <br> <br> Castle Turret <br> <br> Castle Turret <br> <br> Project 

 <br> <br> Project}


Reference to Aligning, Flip direction, Move direction, and Rotate direction.
Always be in the "home view" when doing any of these!!!


Aligning:


Flip or Mirror and Move:


Rotate:


## Castle Turret:

## Bricks:

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down.
From now on this will be called the Bricks.
Change the dimensions to
$60 \mathrm{~mm} X$ direction,
60 mm Y direction, and
$20 \mathrm{~mm} Z$ direction.


Bring in a Torus, located in Basic Shapes on the right 8 shapes down.
From now on this will be called the Torus Cutout.

- Shape


## Change: <br> Radius to 40 and <br> Tube to 1



## Torus Cutout:

Change the dimensions to 62 mm X direction,
62 mm Y direction, and $2 \mathrm{~mm} Z$ direction.


Change Torus Cutout to Hole by selecting Torus Cutout and typing "h".

Align Bricks and Torus Cutout
centered in X direction, centered of $Y$ direction, and bottom of $Z$ direction.


Move Torus Cutout (Must be in home view for this to work!) move up in positive $Z$ direction 8 mm

Hint: Select Torus Cutout and hold down control button and push up arrow key 8 times.

Before


## Duplicate Torus Cutout 1 time

Move Torus Cutout (Must be in home view for this to work!) move up in positive $Z$ direction 10 mm

Hint: Select Torus Cutout and hold down control and push up arrow key 10 times.
or
Select Torus Cutout and hold down control and hold down shift and push up arrow key 1 time.


## Group Bricks and Torus Cutout

From now on this will be called the Bricks.

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down. From now on this will be called the Cylinder Cutout.

Change the dimensions to $2 \mathrm{~mm} X$ direction,
2 mm Y direction, and $9 \mathrm{~mm} Z$ direction.


## Duplicate Cylinder Cutout 1 time

Move Cylinder Cutout(Must be in home view for this to work!) move right in positive $X$ direction 60 mm

Hint: Select Cylinder Cutout and push right arrow key 60 times.
or
Select Cylinder Cutout and hold down shift and push right arrow key 6 times.
Before


## Group both Cylinder Cutouts

From now on this will be called the Cylinder Cutout Set.

Go to TOP LEFT FRONT view for rotations


Rotate the Cylinder Cutout Set clockwise 30 degrees in XY plane.

$\square$ After

Go to TOP LEFT FRONT view for rotations


Rotate the Cylinder Cutout Set clockwise 60 degrees in XY plane.

Before


After


Go to TOP LEFT FRONT view for rotations


Rotate the Cylinder Cutout Set clockwise 90 degrees in XY plane.


Go to TOP LEFT FRONT view for rotations


Rotate the Cylinder Cutout Set clockwise 120 degrees in XY plane.


Go to TOP LEFT FRONT view for rotations


Rotate the Cylinder Cutout Set clockwise 150 degrees in XY plane.


Group all Cylinder Cutouts
From now on this will be called the Full Cylinder Cutout Set.

Duplicate Full Cylinder Cutout Set 1 time

Hint: Select Full Cylinder Cutout Set and hold down control and push up arrow key 10 times.
or
Select Full Cylinder Cutout Set and hold down shift and push right arrow key 1 time.


Go to TOP LEFT FRONT view for rotations


Rotate the top Full Cylinder Cutout Set clockwise 15 degrees in XY plane.


Group both Full Cylinder Cutout Sets
From now on this will be called the Double Full Cylinder Cutout Set.

Change Double Full Cylinder Cutout Set to Hole by selecting Double Full Cylinder Cutout Set and typing " $h$ ".

Align Bricks and Double Full Cylinder Cutout Set
centered in X direction, centered of $Y$ direction, and bottom of $Z$ direction.


Group Double Full Cylinder Cutout Set and Bricks
From now on this will be called the Bricks

Duplicate Bricks 1 time

Move Bricks (Must be in home view for this to work!) move up in positive $Z$ direction 20 mm

Hint: Select Bricks and hold down control and push up arrow key 20 times.
or
Select Bricks and hold down shift and push right arrow key 2 times.

Before



After


## Cool Trick Time:

With the top set of bricks still selected immediately
Duplicate Bricks 2 more times
This will duplicate and move the bricks all at the same time.


## Congratulations, the base of the Castle Turret is Done!

Now we need to put the bricks along the top.

Bring in a Sliced Cylinder, located in All, (things in All move each time that TinkerCad adds items to All), this was last seen on page 5, on the bottom right.
From now on this will be called the Top Brick
Change the dimensions to 70 mm X direction,
70mm Y direction, and $10 \mathrm{~mm} Z$ direction.


Go to TOP LEFT FRONT view for rotations


Rotate the Top Brick counter-clockwise 15 degrees in XY plane.

Before


After


Duplicate Top Brick 1 time

Flip Top Brick in X direction.

Before


From now on this new flipped part will be called the Left Top Brick

Move Left Top Brick (Must be in home view for this to work!) move left in negative $X$ direction 35mm

Hint: Select Left Top Brick and push left arrow key 35 times.
or
Select Left Top Brick and hold down shift and push left arrow key 3 times. Then release shift and push left arrow key 5 more times.

Before
After


Group Left Top Brick and Right Top Brick
From now on this will be called the Top Brick Set

Duplicate Top Brick Set 1 time

Go to TOP LEFT FRONT view for rotations


Rotate the Top Brick Set clockwise 60 degrees in XY plane.

## Before

After


## Remember the Cool Trick Time:

## immediately

Duplicate Top Brick Set 1 more time
This will duplicate and rotate the bricks all at the same time.
Group all Top Brick Sets
From now on this will be called the Full Top Brick Set


## Align Bricks and Top Brick Sets

centered in X direction, centered of $Y$ direction, and top of $Z$ direction.


Move Top Brick Sets
(Must be in home view for this to work!)
move up in positive $Z$ direction 10 mm
Hint: Select Top Brick Sets and hold control and push up arrow key 10 times.
or
Select Top Brick Sets and hold control and hold shift and push up arrow key 1 time


Group Bricks and Top Brick Sets
From now on this will be called the Turret

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down. From now on this will be called the Center Hole.

Change the dimensions to $54 \mathrm{~mm} X$ direction,
54mm Y direction, and $85 \mathrm{~mm} Z$ direction.


Change Center Hole to Hole by selecting Center Hole and typing "h".

## Align Turret and Center Hole

centered in X direction, centered of $Y$ direction, and top of $Z$ direction.


Group Turret and Center Hole
From now on this will be called the Turret

Wow, this is really looking like a castle turret!


There is a small thing that we need to fix.


See that overhanging brick? A 3D printer can print some overhang, about $2 \mathrm{~mm}-3 \mathrm{~mm}$, without messing up.

But this is more like 5 mm of overhang. The 3D printing software can add supports that break-away and then you would have to use sandpaper to smooth out the area where the support was. I try to avoid this as much as possible.

Let's add our own supports and in the process add more decor to our Castle Turret.

Bring in a MetaFillet, located in All, (things in All move each time that TinkerCad adds items to All), this was last seen on page 11, on the bottom left. From now on this will be called the Brick Support

Change the dimensions to $6 \mathrm{~mm} \times$ direction,
16 mm Y direction, and $3 \mathrm{~mm} Z$ direction.


Go to TOP LEFT FRONT view for rotations


Rotate the Brick Support clockwise 90 degrees in YZ plane.

Before


After


## Set on Workplane:

Select the Brick Support and type "d" to set the body on the work plane.

Before


After


Duplicate Brick Support 1 time

Flip Brick Support in X direction.

Before


After


From now on this new flipped part will be called the Right Brick Support

Move Right Brick Support (Must be in home view for this to work!) move right in positive X direction 64 mm

Hint: Select Right Brick Support and push right arrow key 64 times.
or
Select Right Brick Support and hold down shift and push right arrow key 6 times. Then release shift and push right arrow key 4 more times.

Before After


Group Left Brick Support and Right Brick Support
From now on this will be called the Brick Support Set

## Duplicate Brick Support Set 2 time

Go to TOP LEFT FRONT view for rotations


Rotate the Brick Support Set clockwise 12 degrees in XY plane.


Go to TOP LEFT FRONT view for rotations


Rotate the Brick Support Set counter-clockwise 12 degrees in XY plane.


Group all Brick Support Sets
From now on this will be called the Full Brick Support Set

Duplicate Full Brick Support Set 1 time


Rotate the Full Brick Support Set clockwise 60 degrees in XY plane.


After


## Remember the Cool Trick Time:

## immediately

Duplicate Full Brick Support Set 1 more time
This will duplicate and rotate the bricks all at the same time.
Group all Full Brick Support Sets
From now on this will be called the Full Brick Support Set


Align Turret and Full Brick Support Set
centered in X direction, centered of $Y$ direction, and top of $Z$ direction.


Because the Full Brick Support Set will be hard to select for movement, let's move the Turret instead and then we will set it back onto the workplane.

Move Turret (Must be in home view for this to work!)
move up in positive $Z$ direction 10 mm
Hint: Select Turret and hold control and push up arrow key 10 times.
or
Select Turret and hold control and hold shift and push up arrow key 1 time

Before


After


Group Turret and Full Brick Support Set From now on this will be called the Turret

## Set on Workplane:

Select the Turret and type "d" to set the body on the work plane.

Before


You are done!
It looks great, and those support let us print with no added supports.

Print and use as a vase or pencil holder.

Hope you enjoy it!

After


