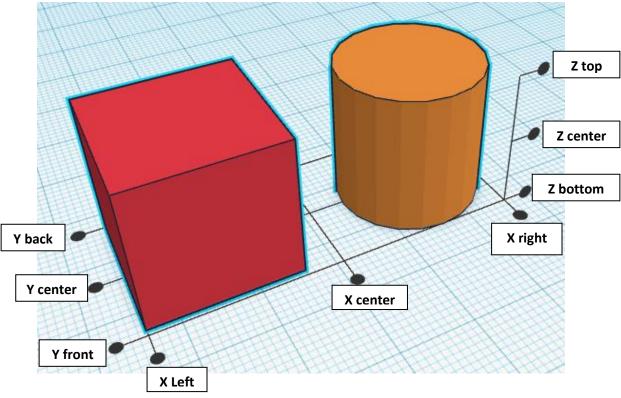


Reference to Aligning, Flip direction, Move direction, and Rotate direction.

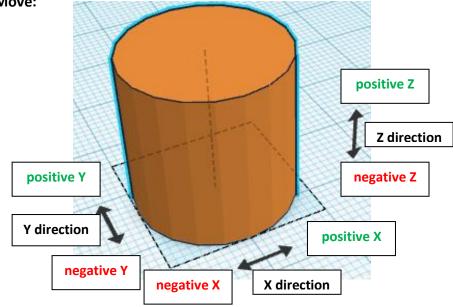


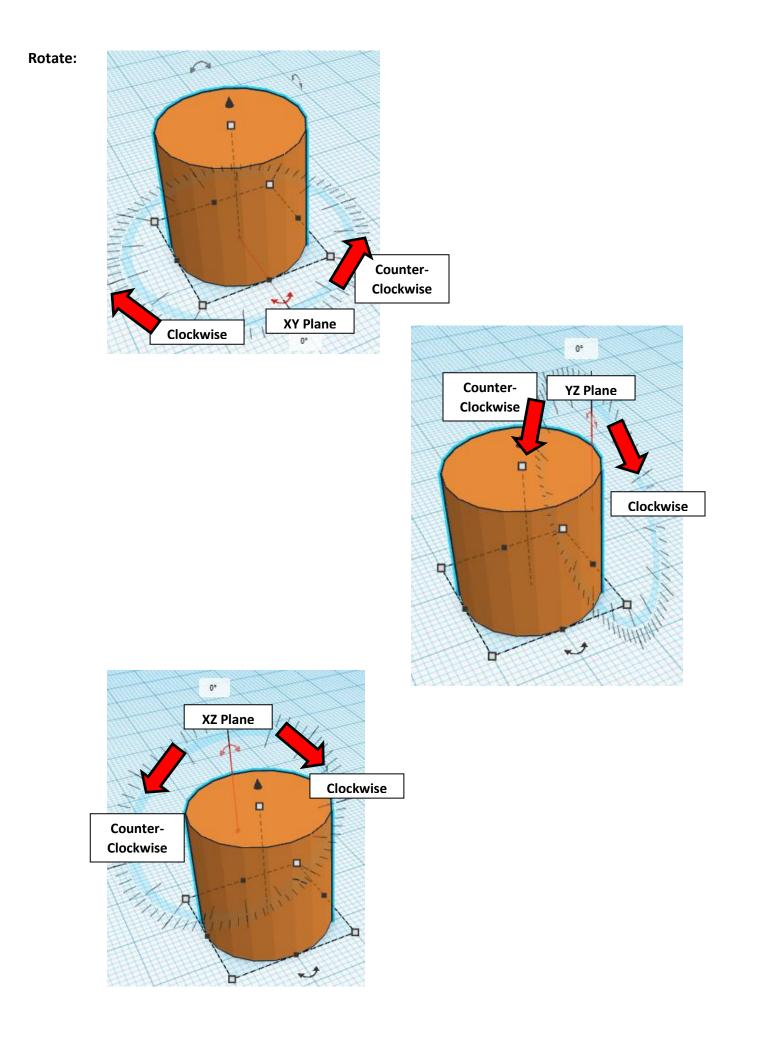


Aligning:



Flip or Mirror and Move:



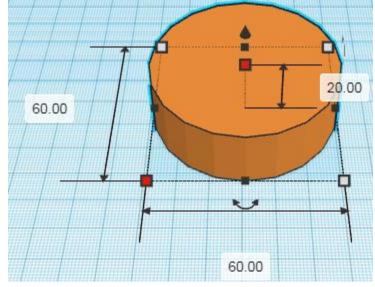


# **Castle Turret:**

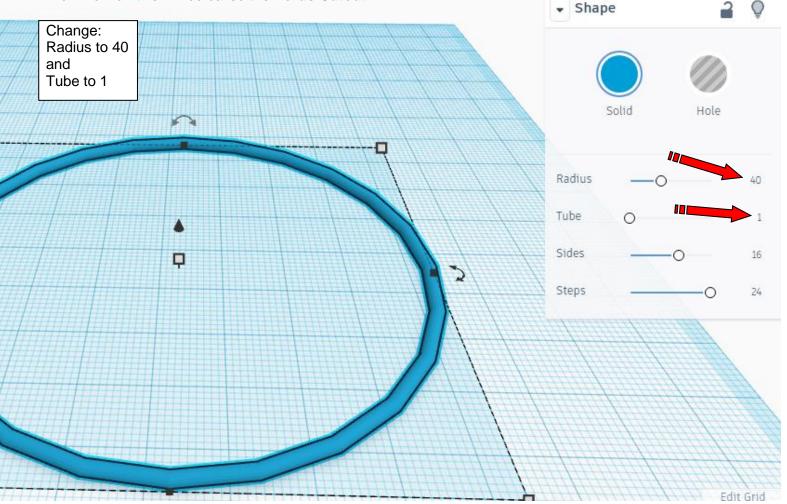
### **Bricks:**

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down. From now on this will be called the **Bricks**.

Change the dimensions to 60mm X direction, 60mm Y direction, and 20mm Z direction.

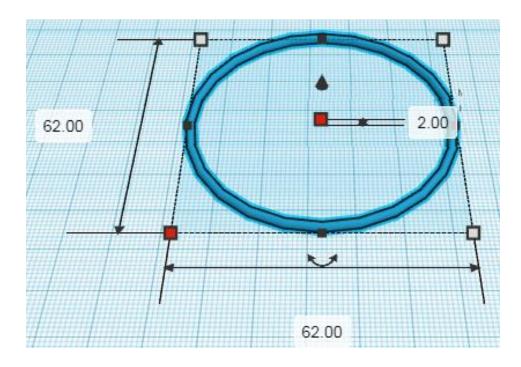


Bring in a Torus, located in Basic Shapes on the right 8 shapes down. From now on this will be called the **Torus Cutout**.



### Torus Cutout:

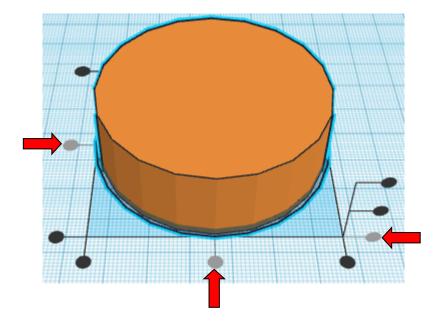
Change the dimensions to 62mm X direction, 62mm Y direction, and 2mm Z direction.



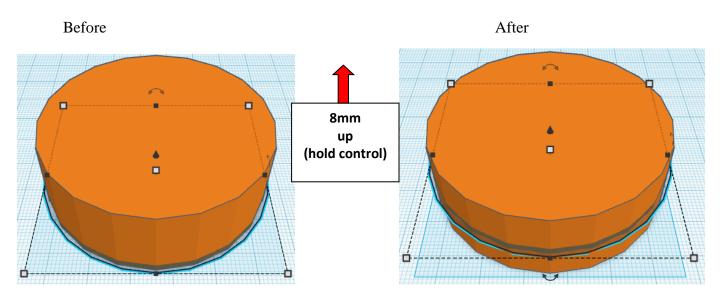
Change <u>Torus Cutout</u> to Hole by selecting <u>Torus Cutout</u> and typing "h".

### Align Bricks and Torus Cutout

centered in X direction, centered of Y direction, and bottom of Z direction.



Hint: Select <u>Torus Cutout</u> and hold down control button and push up arrow key 8 times.



Duplicate Torus Cutout 1 time

**Move** <u>Torus Cutout</u> (Must be in home view for this to work!) move up in positive Z direction 10mm

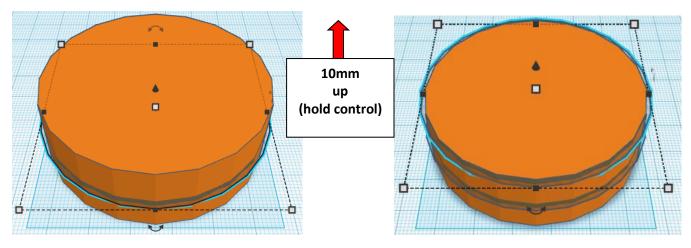
Hint: Select <u>Torus Cutout</u> and hold down control and push up arrow key 10 times.

or

Select Torus Cutout and hold down control and hold down shift and push up arrow key 1 time.

Before

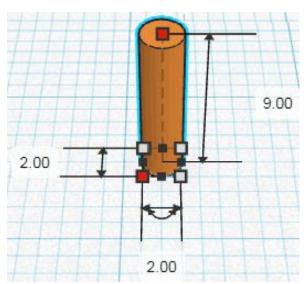
After



**Group** <u>Bricks</u> and <u>Torus Cutout</u> From now on this will be called the **Bricks**.

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down. From now on this will be called the **Cylinder Cutout**.

Change the dimensions to 2mm X direction, 2mm Y direction, and 9mm Z direction.

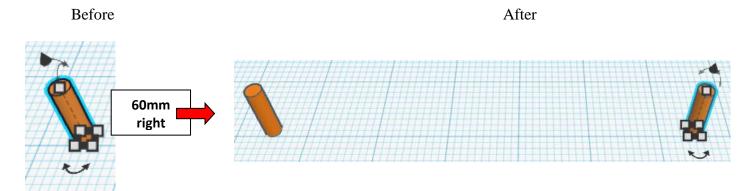


### Duplicate Cylinder Cutout 1 time

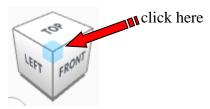
**Move** <u>Cylinder Cutout</u>(Must be in home view for this to work!) move right in positive X direction 60mm

**Hint:** Select <u>Cylinder Cutout</u> and push right arrow key 60 times. or

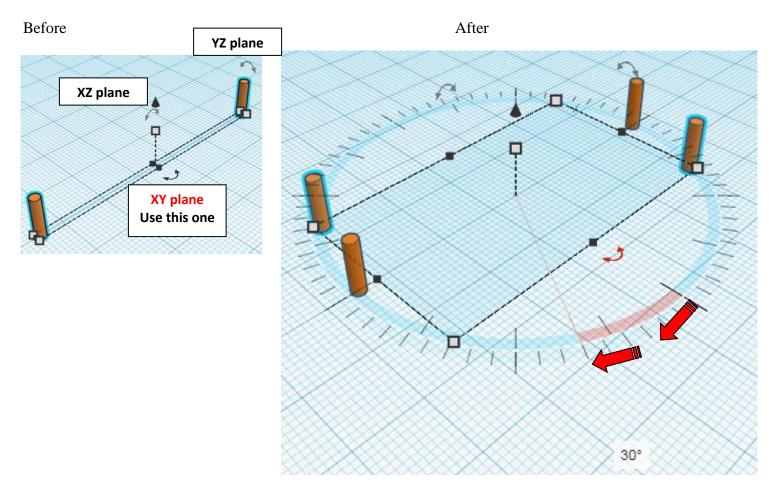
Select Cylinder Cutout and hold down shift and push right arrow key 6 times.

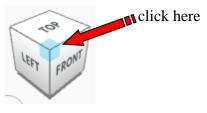


**Group** both <u>Cylinder Cutouts</u> From now on this will be called the **Cylinder Cutout Set**.



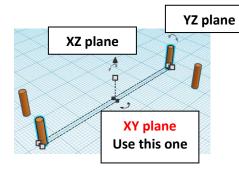
Rotate the Cylinder Cutout Set clockwise 30 degrees in XY plane.

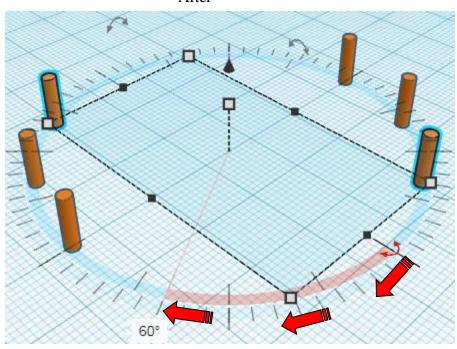




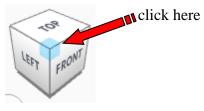
Rotate the Cylinder Cutout Set clockwise 60 degrees in XY plane.

Before

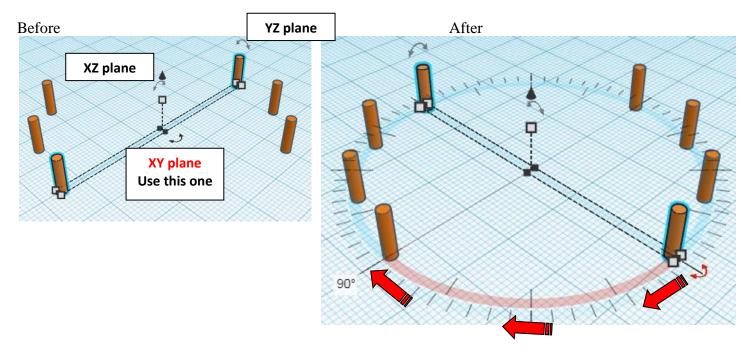


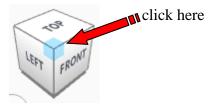


After

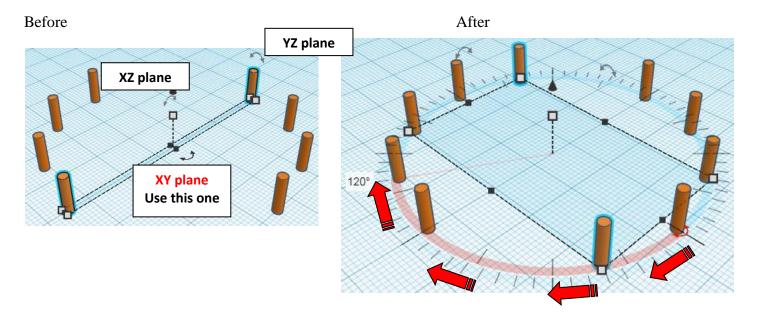


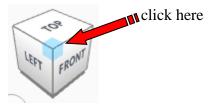
Rotate the Cylinder Cutout Set clockwise 90 degrees in XY plane.



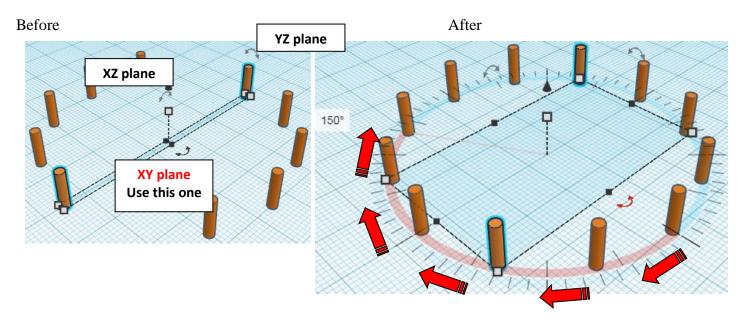


Rotate the Cylinder Cutout Set clockwise 120 degrees in XY plane.





Rotate the Cylinder Cutout Set clockwise 150 degrees in XY plane.

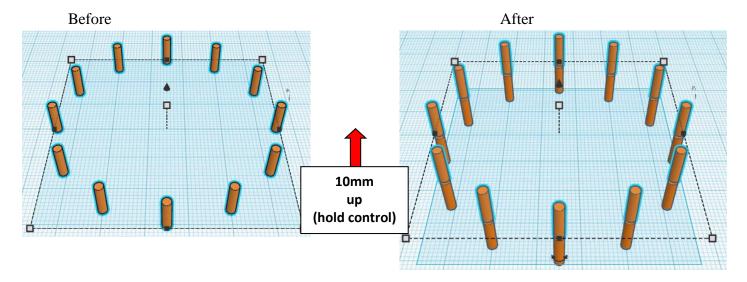


**Group** all <u>Cylinder Cutouts</u> From now on this will be called the **Full Cylinder Cutout Set**.

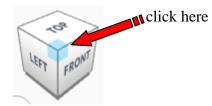
Duplicate Full Cylinder Cutout Set 1 time

**Hint:** Select <u>Full Cylinder Cutout Set</u> and hold down control and push up arrow key 10 times. or

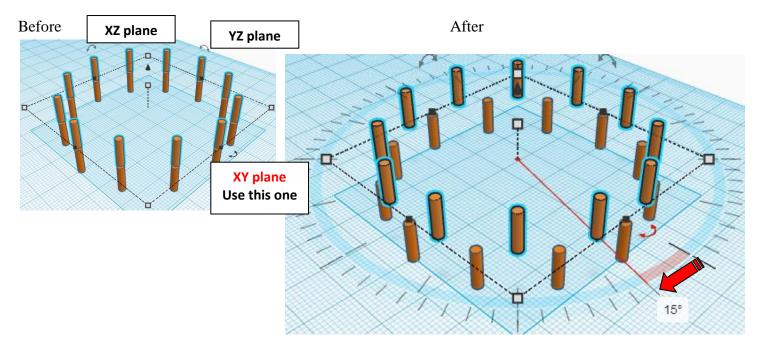
Select Full Cylinder Cutout Set and hold down shift and push right arrow key 1 time.



Go to TOP LEFT FRONT view for rotations

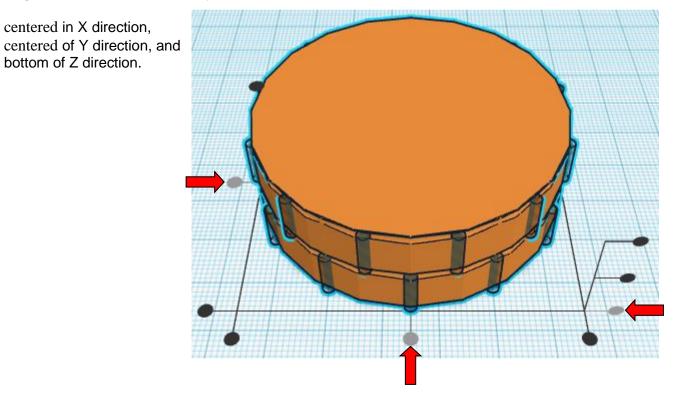


Rotate the top Full Cylinder Cutout Set clockwise 15 degrees in XY plane.



Change Double Full Cylinder Cutout Set to Hole by selecting Double Full Cylinder Cutout Set and typing "h".

### Align Bricks and Double Full Cylinder Cutout Set



GroupDouble Full Cylinder Cutout Set and BricksFrom now on this will be called the Bricks

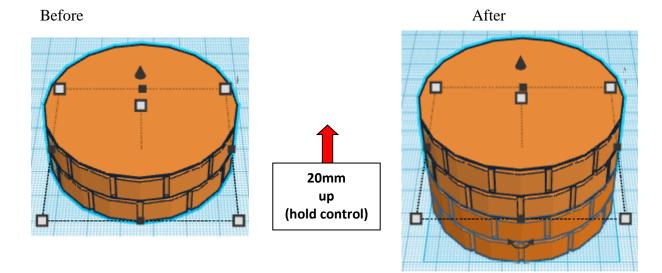
Duplicate Bricks 1 time

**Move** <u>Bricks</u> (Must be in home view for this to work!) move up in positive Z direction 20mm

Hint: Select <u>Bricks</u> and hold down control and push up arrow key 20 times.

or

Select <u>Bricks</u> and hold down shift and push right arrow key 2 times.

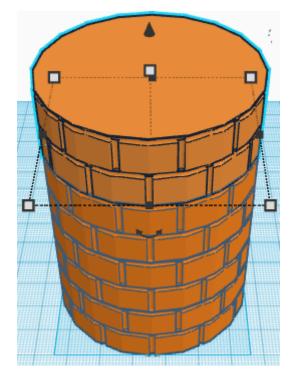


## **Cool Trick Time:**

With the top set of bricks still selected *immediately* 

### Duplicate Bricks 2 more times

This will duplicate and move the bricks all at the same time.



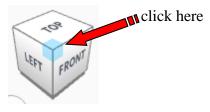
### Congratulations, the base of the Castle Turret is Done!

### Now we need to put the bricks along the top.

Bring in a Sliced Cylinder, located in All, (things in All move each time that TinkerCad adds items to All), this was last seen on page 5, on the bottom right. From now on this will be called the **Top Brick** 

Change the dimensions to 70mm X direction, 70mm Y direction, and 10mm Z direction. 10.00 70.00 70.00 sliced cylinder  $\bigcirc$ Solid Hole Base Radius 🔿 10 Top Radius 0 10 Height 20 -0 Arc 0 30

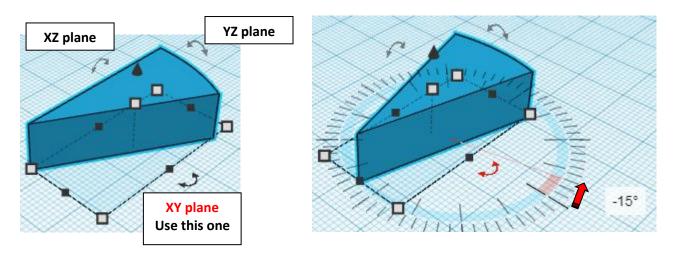
Change: Arc to 30



Rotate the Top Brick counter-clockwise 15 degrees in XY plane.

Before

After

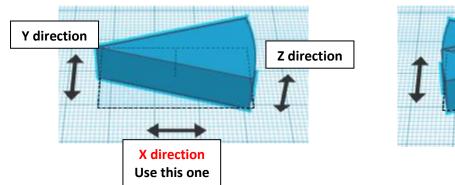


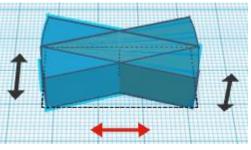
Duplicate Top Brick 1 time

Flip <u>Top Brick</u> in X direction.

Before







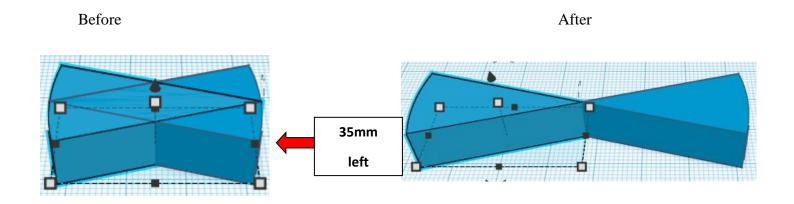
From now on this new flipped part will be called the Left Top Brick

**Move** <u>Left Top Brick</u> (Must be in home view for this to work!) move left in negative X direction 35mm

**Hint:** Select <u>Left Top Brick</u> and push left arrow key 35 times.

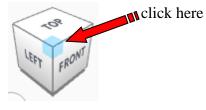
or

Select <u>Left Top Brick</u> and hold down shift and push left arrow key 3 times. Then release shift and push left arrow key 5 more times.



**Group** Left Top Brick and Right Top Brick From now on this will be called the **Top Brick Set** 

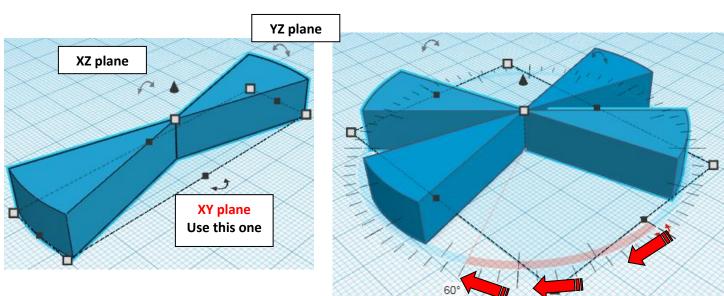
Duplicate Top Brick Set 1 time



After

Rotate the Top Brick Set clockwise 60 degrees in XY plane.

Before



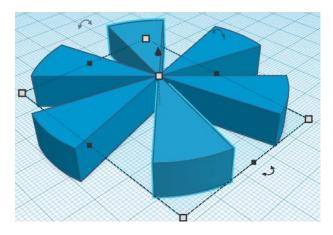
# **Remember the Cool Trick Time:**

immediately

Duplicate Top Brick Set 1 more time

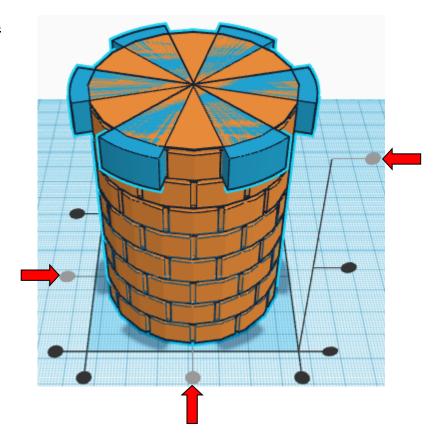
This will duplicate and rotate the bricks all at the same time.

Group all <u>Top Brick Sets</u> From now on this will be called the Full Top Brick Set



### Align Bricks and Top Brick Sets

centered in X direction, centered of Y direction, and top of Z direction.



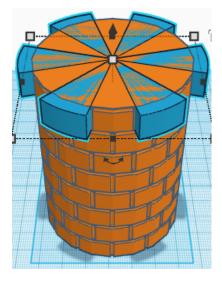
**Move** <u>Top Brick Sets</u> (Must be in home view for this to work!) move up in positive Z direction 10mm

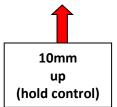
Hint: Select <u>Top Brick Sets</u> and hold control and push up arrow key 10 times.

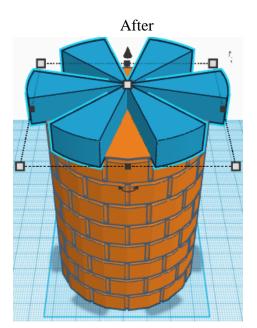
or

Select Top Brick Sets and hold control and hold shift and push up arrow key 1 time

Before







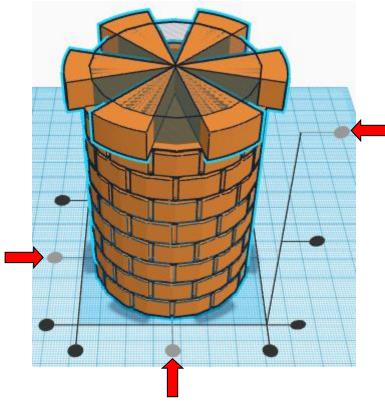
**Group** Bricks and Top Brick Sets From now on this will be called the **Turret** 

Bring in a Cylinder, located in Basic Shapes on the right 2 shapes down. From now on this will be called the **Center Hole**. Change the dimensions to 54mm X direction, and 85mm Z direction. 85.00 54.00 54.00 54.00

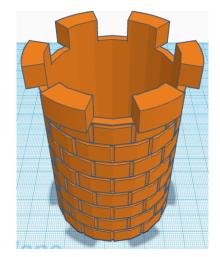
Change Center Hole to Hole by selecting Center Hole and typing "h".

### Align Turret and Center Hole

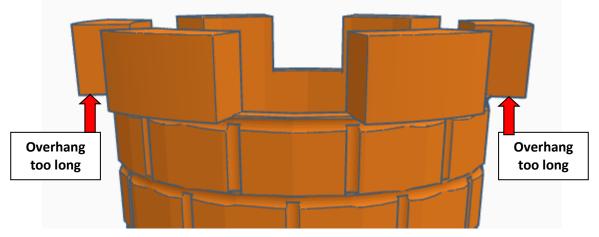
centered in X direction, centered of Y direction, and top of Z direction.



**Group** <u>Turret</u> and <u>Center Hole</u> From now on this will be called the **Turret**  Wow, this is really looking like a castle turret!



There is a small thing that we need to fix.



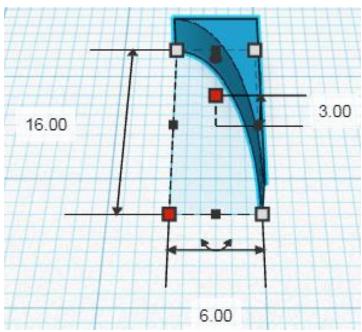
See that overhanging brick? A 3D printer can print some overhang, about 2mm - 3mm, without messing up.

But this is more like 5mm of overhang. The 3D printing software can add supports that break-away and then you would have to use sandpaper to smooth out the area where the support was. I try to avoid this as much as possible.

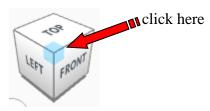
Let's add our own supports and in the process add more decor to our Castle Turret.

Bring in a MetaFillet, located in All, (things in All move each time that TinkerCad adds items to All), this was last seen on page 11, on the bottom left. From now on this will be called the **Brick Support** 

Change the dimensions to 6mm X direction, 16mm Y direction, and 3mm Z direction.



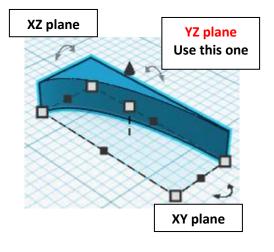
Go to TOP LEFT FRONT view for rotations

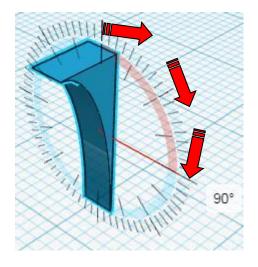


Rotate the Brick Support clockwise 90 degrees in YZ plane.

Before

After



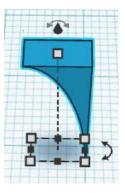


### Set on Workplane:

Select the <u>Brick Support</u> and type "d" to set the body on the work plane.

Before

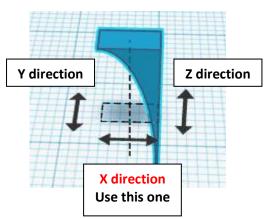
After



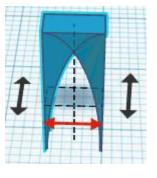
Duplicate Brick Support 1 time

Flip Brick Support in X direction.









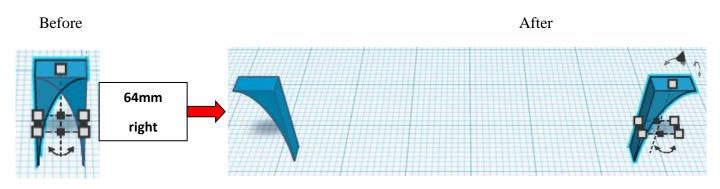
From now on this new flipped part will be called the Right Brick Support

**Move** <u>Right Brick Support</u> (Must be in home view for this to work!) move right in positive X direction 64mm

Hint: Select <u>Right Brick Support</u> and push right arrow key 64 times.

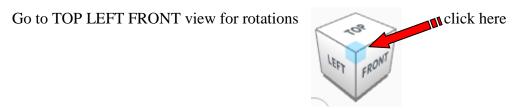
or

Select <u>Right Brick Support</u> and hold down shift and push right arrow key 6 times. Then release shift and push right arrow key 4 more times.

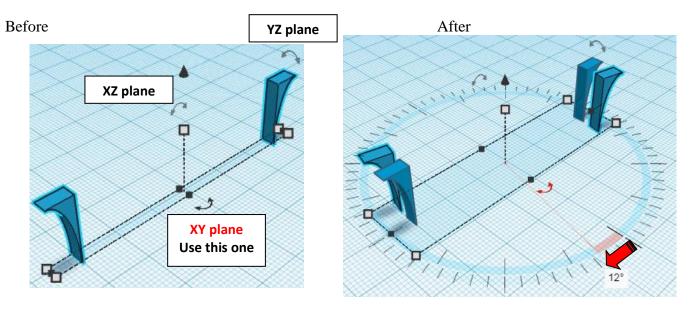


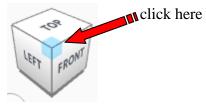
**Group** Left Brick Support and Right Brick Support From now on this will be called the **Brick Support Set** 

Duplicate Brick Support Set 2 time

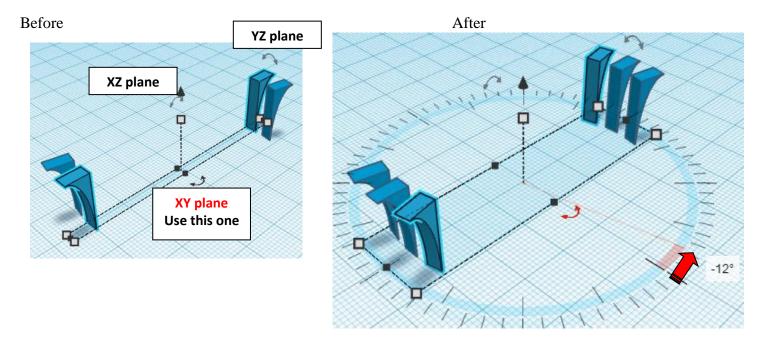


Rotate the Brick Support Set clockwise 12 degrees in XY plane.





Rotate the Brick Support Set counter-clockwise 12 degrees in XY plane.

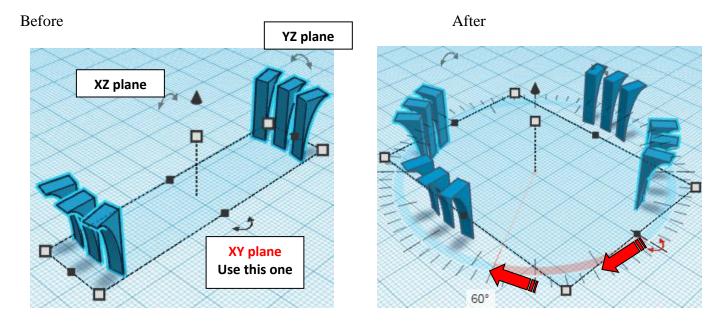


Group all <u>Brick Support Sets</u> From now on this will be called the Full Brick Support Set

Duplicate Full Brick Support Set 1 time



Rotate the Full Brick Support Set clockwise 60 degrees in XY plane.



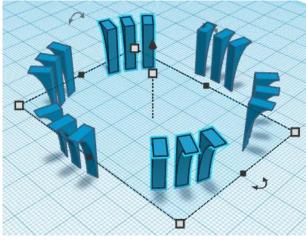
# **Remember the Cool Trick Time:**

immediately

Duplicate Full Brick Support Set 1 more time

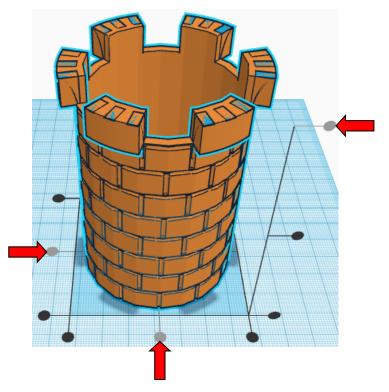
This will duplicate and rotate the bricks all at the same time.

Group all <u>Full Brick Support Sets</u> From now on this will be called the **Full Brick Support Set** 



### Align Turret and Full Brick Support Set

centered in X direction, centered of Y direction, and top of Z direction.



Because the <u>Full Brick Support Set</u> will be hard to select for movement, let's move the Turret instead and then we will set it back onto the workplane.

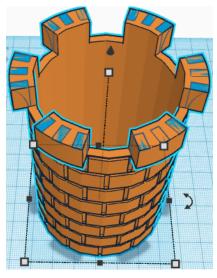
**Move** <u>Turret</u> (Must be in home view for this to work!) move up in positive Z direction 10mm

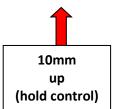
Hint: Select <u>Turret</u> and hold control and push up arrow key 10 times.

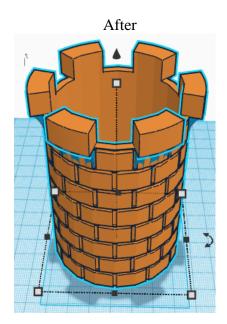
or

Select Turret and hold control and hold shift and push up arrow key 1 time

Before





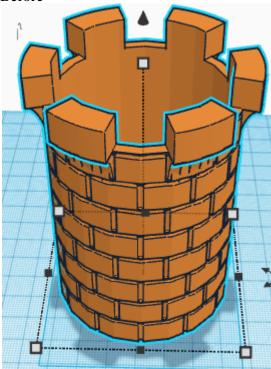


**Group** <u>Turret</u> and <u>Full Brick Support Set</u> From now on this will be called the **Turret** 

### Set on Workplane:

Select the  $\underline{Turret}$  and type "d" to set the body on the work plane.

Before



You are done!

It looks great, and those support let us print with no added supports.

Print and use as a vase or pencil holder.

Hope you enjoy it!

After

